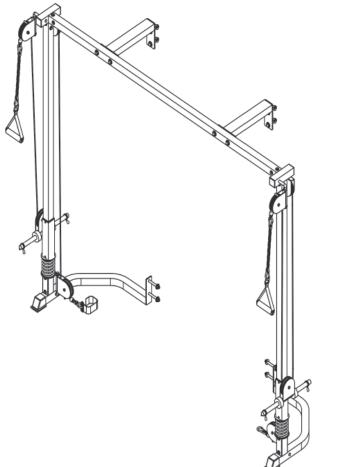
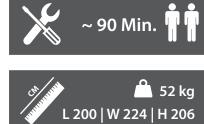


Assembly and Operating Instructions





FSBC434.01.01

Art. No. BC-F434

F434

Content

1	GENERAL INFORMATION	8
1.1	Technical Data	8
1.2	Personal Safety	9
1.3	Set-Up Place	10
2	ASSEMBLY	11
2.1	General Instructions	11
2.2	Scope of Delivery	11
2.3	Assembly	13
3	STORAGE AND TRANSPORT	19
3.1	General Instructions	19
4	TROUBLESHOOTING, CARE AND MAINTENANCE	20
4.1	General Instructions	20
4.2	Faults and Fault Diagnosis	20
4.3	Maintenance and Inspection Calendar	21
5	DISPOSAL	21
6	RECOMMENDED ACCESSORIES	22
7	ORDERING SPARE PARTS	23
7.1	Serial Number and Model Name	23
7.2	Parts List	24
7.3	Exploded Drawing	25
8	WARRANTY	26
9	CONTACT	28

F434

Dear customer,

Thank you for choosing BodyCraft[®] training equipment. BodyCraft[®] inspires with its multifunctionality and excellent workmanship and is one of the highest quality fitness equipment for home use in terms of innovation and technology. BodyCraft[®] weight stations, for example, offer a very wide range of exercise possibilities. This ranges from traditional strength training such as bench presses to rehabilitation exercises and workouts for complex sports such as golf, tennis or badminton.

Intended Use

The equipment may only be used for its intended purpose.

The equipment is only suitable for home use. The equipment is not suitable for semi-professional (e.g. hospitals, associations, hotels, schools, etc.) and commercial or professional use (e.g. fitness studios).

Disclaimer

BODYCRAFT

BodyCraft[®] is a registered brand of the company Fitness Authority Industrial Co., LTD. All rights reserved. Any use of this trademark without the explicit written permission of Fitness Authority Industrial Co., LTD is prohibited.

Product and manual are subject to change. Technical data can be changed without advance notice.

ABOUT THIS MANUAL

Please carefully read the entire manual before installation and first use. The manual will help you to quickly set up the system and explains how to safely use it. Make sure that all persons exercising with the equipment (especially children and persons with physical, sensory, mental or motor disabilities) are informed about this manual and its contents in advance. In case of doubt, responsible persons must supervise the use of the equipment.

Due to ongoing changes and software optimisations, the manual may have to be updated. If you notice any discrepancies during assembly or use, please refer to the manual uploaded to the webshop. The latest manual is always available there.



This equipment has been manufactured according to the latest safety knowledge. As far as possible, potential safety hazards which could cause injury have been eliminated. Make sure to carefully follow the instructions and that all parts are securely in place. If required, read through the instructions again to correct any mistakes.

Training devices must be classified according to accuracy and use. Accuracy classes are only applicable to devices that display training data.

Accuracy classes

Class A: high accuracy. Class B: medium accuracy. Class C: low accuracy.

The use classes explain the intended use of the training device.

Use classes

Class S (studio): professional and/or commercial use.

These training devices are intended for the use in training rooms of facilities such as sports clubs, school facilities, hotels, clubs and studios whose access and supervision is specifically regulated by the owner (person with legal responsibility).

Class H (home use): use at home.

These stationary training devices are intended for the use in private homes where access to the training device is regulated by the owner (person with legal responsibility).

F434



Please pay close attention to the safety and maintenance instructions given here. The contract partner cannot be held liable for damage to health, accidents or damage to the equipment when it is not used in accordance with these instructions.

The following safety instructions may appear in this manual:

ATTENTION

This notice indicates potentially hazardous situations which, if not avoided, may result in property damage.

This notice indicates potentially hazardous situations which, if not avoided, may result in slight or minor injuries!

WARNING

This notice indicates potentially hazardous situations which, if not avoided, may result in death or serious injuries!

DANGER

This notice indicates potentially hazardous situations which, if not avoided, will result in death or serious injuries!

i NOTICE

This notice indicates further useful information.

Retain these instructions in a safe place for future reference, maintenance or when ordering replacement parts.

1.1 Technical Data

Weight and Dimensions

Packaging dimension Box 1:	ons (L x W x H) and article weight (gross, 224 cm x 17 cm x 6 cm	incl. packaging) approx.: 17.1 kg
Box 2:	78 cm x 70 cm x 20 cm	38.8 kg
	with power rack (L x W x H) approx.: excl. packaging) approx.:	200 cm x 224 cm x 206 cm 52 kg
Maximum weight lo	bad:	80 kg per cable pull
Cable length:		520 cm
Cable material:		Steel
Cover material:		Nylon
Pulley diameter:		114 mm
Transmission ratio:		2:1
Holder for weight p	lates:	30 mm diameter
lise class.		Н

Use class:

Н

1.2 Personal Safety

A DANGER

- + Before you start using the equipment, you should consult your physician that this type of exercise is suitable for you from a health perspective. Particularly affected are persons who: have a hereditary disposition to high blood pressure or heart disease, are over the age of 45, smoke, have high cholesterol values, are overweight and/or have not exercised regularly in the past year. If you are under medical treatment that affects your heart rate, medical advice is absolutely essential.
- + Note that excessive training can seriously endanger your health. Please also note that heart rate monitoring systems can be inaccurate. If you notice any signs of weakness, nausea, dizziness, pain, shortness of breath, or other abnormal symptoms, stop exercising immediately and seek advice from your doctor if necessary.
- + The owner must communicate all warnings and instructions to the user.

MARNING

- + This equipment may not be used by children under the age of 14.
- + Children should not be allowed unsupervised access to the equipment.
- + Persons with disabilities must have a medical license and must be under strict observation when using the equipment.
- + The equipment is strictly for use by one person at a time.
- + Keep your hands, feet and other body parts, hair, clothing, jewellery and other objects well clear of moving parts.
- + During use, wear suitable sports clothing rather than loose or baggy clothing. When wearing sports shoes, make sure they have suitable soles, preferably made of rubber or other non-slip materials. Shoes with heels, leather soles, studs or spikes are unsuitable. Never exercise barefoot.
- + Always start each workout with a light warm-up and end with a cool-down phase.
- + Using the machine as a support during stretching exercises or attaching resistance bands, ropes or other accessories to it, may cause injuries.

- + If your equipment needs to be connected to the power supply with a mains cable, make sure that the cable is not a potential tripping hazard.
- + Make sure that nobody is within the range of motion of the equipment during training so as not to endanger you or other persons.
- + Be aware that if adjustment devices are left protruding, they may impede the user's movement.
- + The weights should remain in the user's field of vision during the entire exercise to prevent danger to third parties.

ATTENTION

+ Do not insert any objects of any kind into the openings of the device.

1.3 Set-Up Place

MARNING

+ Do not place the equipment in main corridors or escape routes.

- + Choose a location in which to place the equipment such that there is enough free space/ clearance to the front, the rear and to the sides of the equipment.
- + The training room should be well ventilated during training and not be exposed to any draughts.
- + Choose the place in which to set up the equipment such that there is enough free space/ clearance to the front, the rear and to the sides of the equipment.
- + The free area in the direction from which the exercise equipment is accessed must be at least 0.6 m larger than the exercise area.
- + The set-up and mounting surface of the equipment should be flat, loadable and solid.
- + If your device is to be mounted on the wall/ceiling, make sure that you use the appropriate assembly material to avoid possible damages or personal injuries. The contractual partner accepts no liability for this.

ATTENTION

- + The device may only be used in one building, in sufficiently tempered and dry rooms (ambient temperatures between 10°C and 35°C). The equipment should not be used outdoors or in rooms with high humidity (over 70%) like swimming pools.
- + A floor protective mat/equipment underlay can help to protect high-quality floor coverings (parquet, laminate, cork, carpets) from dents and sweat and can help to level out slight unevenness.
- + For Class S equipment, the exercise equipment may only be used in areas where access, supervision and control are specifically regulated by the owner.

2.1 General Instructions

A DANGER

+ Do not leave any tools, packaging materials such as foils or small parts lying around, as otherwise there is a danger of suffocation for children. Keep children away from the equipment during assembly.

MARNING

+ Pay attention to the instructions attached to the equipment in order to reduce the risk of injuries.

- + Ensure to have sufficient room for movement in each direction during assembly.
- + The assembly of the equipment must be carried out by at least two adults. If in doubt, seek the help of a third technically skilled person.

► ATTENTION

+ To prevent damage to the equipment and the floor, assemble the equipment on a mat or packaging board.

i NOTICE

- + In order to make the assembly as simple as possible, some screws and nuts to be used can already be pre-assembled.
- + Ideally, assemble the equipment at its later set-up place.

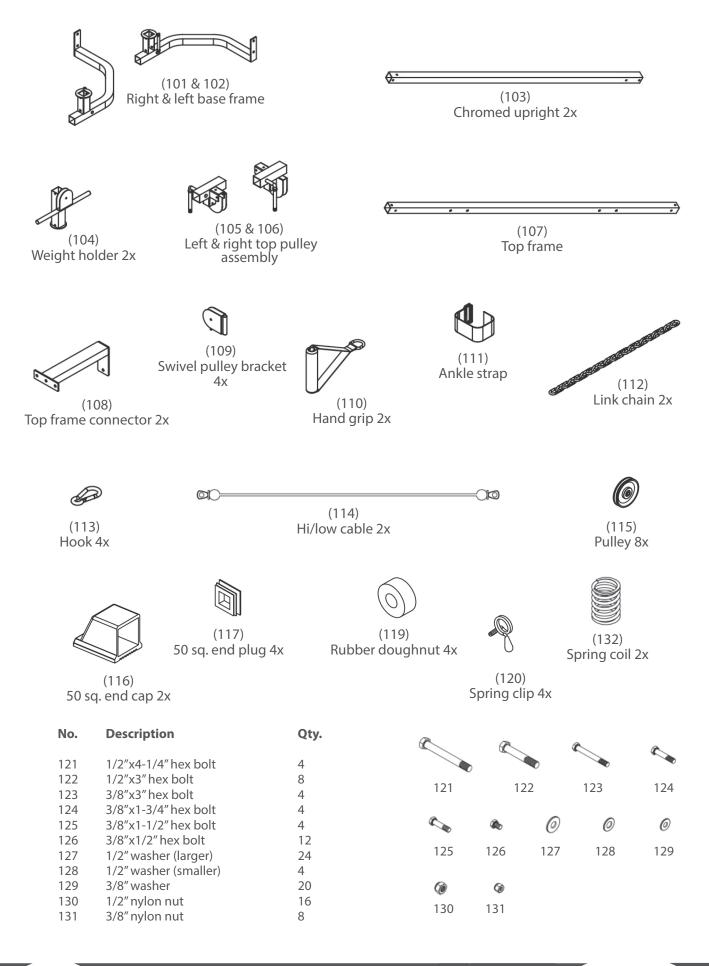
2.2 Scope of Delivery

The scope of delivery consist of the following parts. At the beginning, check whether all parts and tools belonging to the device are included in the scope of delivery and whether damage has occurred. In the event of complaints, the contractual partner must be contacted directly.

If parts of the scope of delivery are missing or damaged, the assembly must not be carried out.

i NOTICE

- + Please note that this cable crossover is a supplementary accessory for the F430 power rack. The power rack is not included in the scope of delivery of this cable crossover and must be purchased separately.
- + The cable crossover is supposed to be used with 30 mm weight plates. Weight plates are not included in the scope of delivery and must be purchased separately.



F434

2.3 Assembly

Before assembly, take a close look at the individual assembly steps shown and carry out the assembly in the order given.

i NOTICE

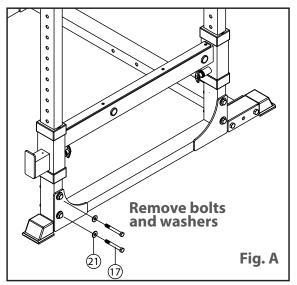
- + First loosely screw all parts together and check that they fit properly. Tighten the screws using the tool only when you are instructed to do so.
- + If you have difficulty recognising the graphics, we recommend that you open and/or download the PDF instructions stored in the webshop on your end device (e.g. smartphone, tablet or PC). There you have the option of zooming in closer. Please note that the Adobe Acrobat Reader programme must be installed on your end device in order to open the file.

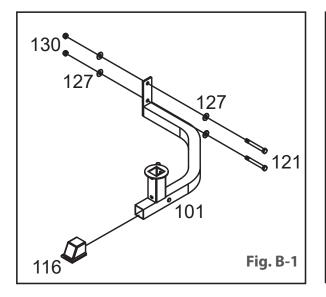
Step 1: Assembly of the Base Frames

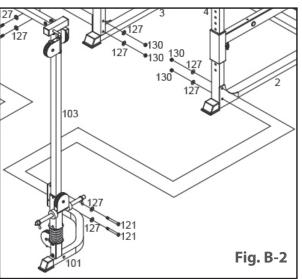
► ATTENTION

For the assembly of this equipment it is important that you do not tighten the bolts and nuts until instructed to as this will complicate the assembly.

- 1. Remove two bolts (17) and washers (21) from the right base frame of the power rack [Fig. A].
- 2. Attach one end cap (116) to the right base (101) [Fig. B-1] and attach the right base (101) to the power rack with two bolts (121), four washers (127) and two nylon nuts (130) [Fig. B-2].
- 3. Repeat the steps 1 and 2 with the left base (102).

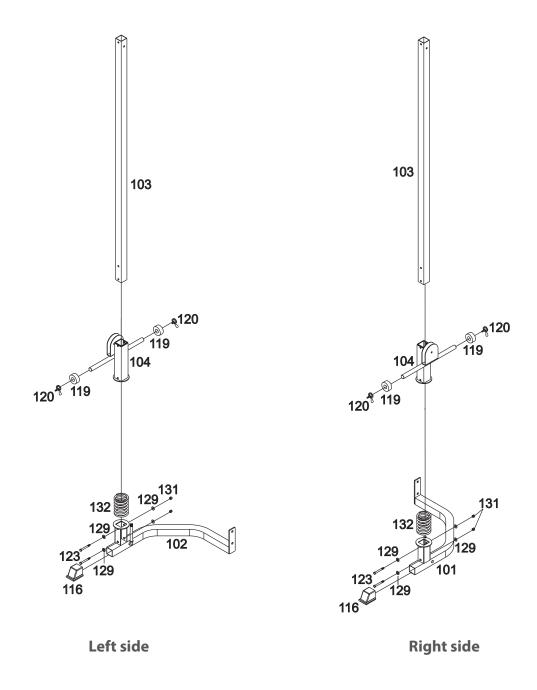






Step 2: Assembly of the Chromed Uprights and Weight Holders

- 1. Insert one chromed upright (103) into the right base (101) and secure with two bolts (123), four washers (129) and two nylon nuts (131).
- 2. Slide one spring coil (132) and one weight holder (104) onto the chromed upright (103).
- 3. Slide two rubber doughnuts (119) and two spring clips (120) onto the weight holder (104).
- 4. Repeat the steps 1 to 3 with the left base (102).



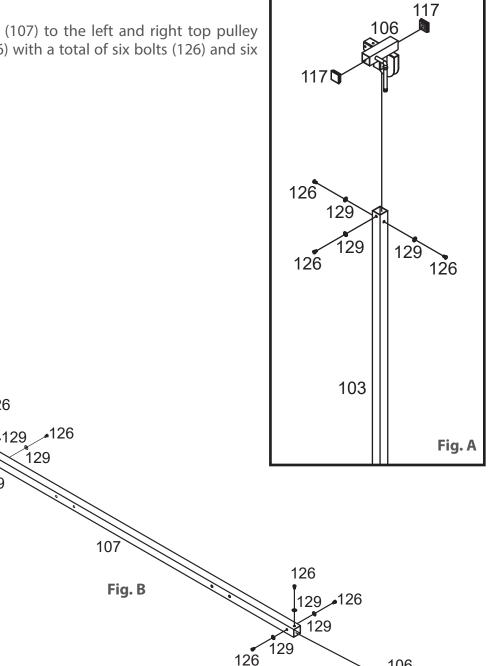
Step 3: Assembly of the Top Pulley Assemblies and Top Frame

- Attach the right top pulley assembly (106) to the top of the chromed upright (103) with a total 1. of three bolts (126) and three washers (129) [Fig. A].
- 2. Attach two end plugs (117) to the right top pulley assembly (106) [Fig. A].
- Repeat the steps 1 to 2 with the left top pulley assembly 3. (105).
- Attach the top frame (107) to the left and right top pulley 4. assemblies (105 & 106) with a total of six bolts (126) and six washers (129) [Fig. B].

105

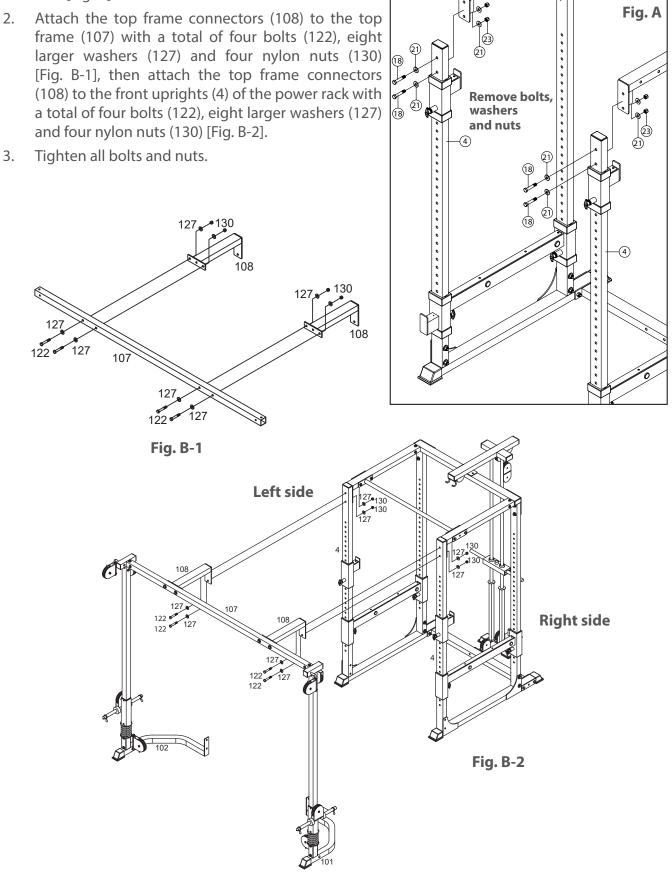
126

129



Step 4: Assembly of the Top Frame and Top Frame Connectors to the Power Rack

1. Remove the bolts (18), washers (21) and nuts (23) from the front of the front uprights (4) of the power rack [Fig. A].



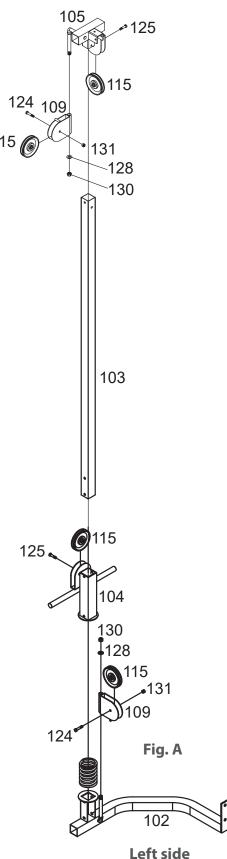
Step 5: Assembly of the Swivel Pulley Brackets, Pulleys and Cables

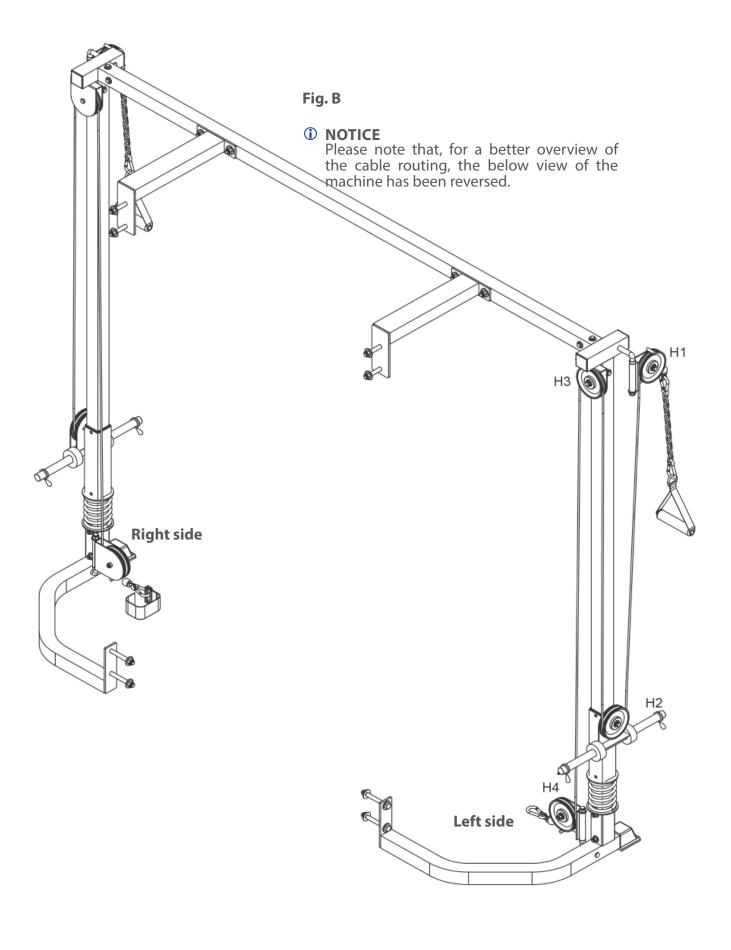
Attach a total of four swivel pulley brackets (109) to the pivots on each base frame (101 & 102) and each top pulley assembly (105 & 106) with one nylon nut (130) and one washer (128) each [Fig. A].

i NOTICE

The pulleys must be mounted while simultaneously passing through the cable.

- [H4]: Run the ball end of the hi/low cable (114) under one pulley (115) and attach the pulley to the swivel pulley 115 for bracket (109) with one bolt (124) and one nylon nut (131).
- 3. [H3]: Run the cable (114) up and over one pulley (115) and attach the pulley to the left top pulley assembly (105) with one bolt (125).
- 4. [H2]: Run the cable (114) down and under one pulley (115) and attach the pulley to the weight holder (104) with one bolt (125).
- 5. [H1]: Run the cable (114) up and over one pulley (115) and attach the pulley to the swivel pulley bracket (109) with one bolt (124) and one nylon nut (131).
- 6. Repeat the steps 2 to 5 on the right side.





3.1 General Instructions

WARNING

- + The storage location should be chosen so that improper use by third parties or children can be prevented.
- + If your equipment does not have transportation wheels, the equipment must be disassembled before transportation.

ATTENTION

+ Make sure that the equipment is protected from moisture, dust and dirt in the selected storage location. The storage location should be dry and well ventilated and have a constant ambient temperature between 10°C and 35°C.

4.1 General Instructions

MARNING

+ Do not make any improper changes to the equipment.

CAUTION

+ Damaged or worn components may affect your safety and the life of the equipment. Therefore, immediately replace damaged or worn components. In such a case, contact the contract partner. The equipment must not be used until it has been repaired. If necessary, use only original spare parts.

► ATTENTION

+ In addition to the instructions and recommendations for maintenance and care given here, additional service and/or repair work may be necessary; this must only be carried out by authorised service technicians.

4.2 Faults and Fault Diagnosis

The equipment undergoes regular quality controls during production. Nevertheless, faults or malfunctions may occur. Frequently, individual parts are responsible for these disturbances, an exchange is usually sufficient. Please refer to the following overview for the most common errors and how to correct them. If the equipment still does not function properly, contact your contract partner.

Fault	Cause	Solution								
Grinding noises	Cables or pulleys do not run smoothly or are damaged	 + Visual inspection of the cable routing or the pulley guide + If damaged, replace the defective part 								
Weight hanging in the air	Cable tensioned too tight	Readjust cable tension								
Cable without tension	Cable too loose	+ Check cable routing+ Readjust cable tension								
Squeaking & cracking noises	Screw connections loosened or too tight	 + Check or lubricate screw connections* + Check cable routing 								
Unit wobbles	+ Uneven ground+ Loose screw connections	+ Align unit+ Tighten screw connections								
Heavy draught	 + Weight holders/guide rods too dry + Faulty cable routing 	+ Lubricate guide rods*+ Check cable routing								

* With a grease-free silicone oil or silicone spray.

4.3 Maintenance and Inspection Calendar

To avoid damage from body sweat, the equipment must be cleaned with a damp towel (no solvents!) after each training session.

The following routine tasks must be performed at the specified intervals:

Part	Weekly	Monthly	Quarterly
Cables	С	I	
Screw connections		I	
Pulleys and cable routing		I	
Slide rails/Guide rods		I	
Legend: C = clean; I = inspect			

5 DISPOSAL

At the end of its operational life, this equipment cannot be disposed of in normal household waste. Instead, it must be disposed of via an recycling centre. Further information can be obtained from your local authority's recycling service.



The materials can be recycled as per their symbols. Through the reuse, recycling of materials or other forms of recovery of old equipment, you make an important contribution to the protection of the environment.

6 RECOMMENDED ACCESSORIES

To make your training experience even more efficient and pleasant, we recommend that you add suiting accessories to your fitness equipment. For training equipment like smith machines, weight benches or racks this could for example be a **floor mat**, which makes your fitness equipment stand more securely and also protects the floor from sweat but it could be also **additional weights**, **handles**, **foot straps** for leg exercises or **triceps ropes**. For some smith machines, there are also optional add-ons such as **leg presses** that make your workout even more intense and comprehensive.

Our range of accessories offers the highest quality and makes training even better. If you would like to find out more about compatible accessories, please go to the detail page of the product in our webshop (the easiest way is to enter the article number in the search field above) and go to the recommended accessories on this page. Alternatively, you can use the QR-code provided. Of course, you can also contact our customer service: by telephone, e-mail, in one of our branches or via our social media channels. We will be happy to advise you!





7.1 Serial Number and Model Name

In order to provide you with the best possible service, please have the model name, article number, serial number, exploded drawing and parts list ready. The corresponding contact options can be found in chapter 10 of this operating manual.

i NOTICE

The serial number of your equipment is unique. It's located on a white sticker.

Enter the serial number in the appropriate field.

Serial number:

Brand / Category:

BodyCraft / multi gym

Model Name:

Cable Crossover F434

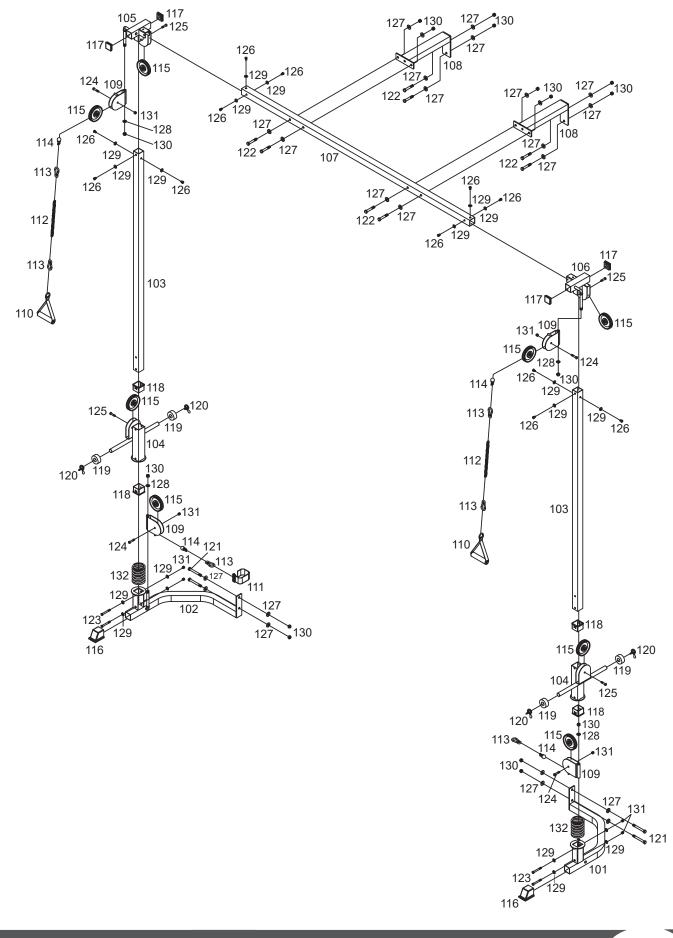
Article Number:

BC-F434

7.2 Parts List

No.	Name	Qty.
101	Right base frame	1
102	Left base frame	1
103	Chromed upright	2
104	Weight holder	2
105	Left top pulley assembly	1
106	Right top pulley assembly	1
107	Top frame	1
108	Top frame connector	2
109	Swivel pulley bracket	4
110	Hand grip	2
111	Ankle strap	1
112	21 link chain	2
113	Hook	4
114	Hi-low cable	2
115	Pulley	8
116	50 sq. End cap	2
117	50 sq. End plug	4
118	50 sq. Bushing	4
119	Rubber doughnut	4
120	Spring clip	4
121	1/2" x 4-1/4" hex bolt	4
122	1/2" x 3" hex bolt	8
123	3/8" x 3" hex bolt	4
124	3/8" x 1-3/4" hex bolt	4
125	3/8" x 1-1/2" hex bolt	4
126	3/8" x 1/2" hex bolt	12
127	1/2" washer (larger)	24
128	1/2" washer (smaller)	4
129	3/8" washer	20
130	1/2" nylon nut	16
131	3/8" nylon nut	8
132	Spring coil	2

7.3 Exploded Drawing



Products from TAURUS[®] are subject to strict quality control. However, if a fitness equipment purchased from us does not work perfectly, we take it very seriously and ask you to contact our customer service as indicated. We are happy to help you by phone via our service hotline.

Error Descriptions

Your fitness equipment is developed for long-term, high-quality training. However, should a problem arise, please first read the operating instructions. For further assistance, please contact your contract partner or call our service hotline. To ensure your problem is solved as quickly as possible, please describe the defect as exactly as possible.

In addition to the statutory warranty, we provide a warranty for every fitness equipment purchased from us according to the following provisions.

Your statutory rights are not affected.

Warrantee

The warrantee is the first/original buyer and/or any person who received a newly purchased product as a gift from the original buyer.

Warranty period

The warranty periods, shown on our web shop, begin on delivery of the fitness equipment. The respective warranty periods for your equipment can be found on its product website.

Repair Costs

According to our choice, there will either be a repair, a replacement of individual damaged parts or a complete replacement. Spare parts, that have to be mounted while assembling the equipment, have to be replaced by the warrantee personally and are not a part of repair. After the expiration of the warranty period, the responsibility for parts costs, repair costs, installation costs and delivery costs lies with the warranty holder.

The terms of use are defined as follows:

- + Home use: solely for private use in private households up to 3 hours per day
- + Semi-professional use: up to 6 hours per day (e. g. rehabilitation centres, hotels, clubs, company gyms)

F434

+ Professional use: more than 6 hours per day (e. g. commercial gyms)

Warranty Service

Within the warranty period, equipment which develops faults as a result of material or manufacturing defects, will be repaired or replaced at our discretion. Ownership of equipment or parts of equipment which have been replaced is transferred to us. The warranty period is not extended nor does a new warranty period begin following repair or replacement under the warranty.

Warranty Conditions

For the warranty to be valid, the following steps must be taken:

Please contact our customer service by email or phone. If the product under warranty has to be sent in for repair, the seller bears costs. After expiry of the warranty, the buyer bears the costs of transport and insurance. If the fault is covered by our warranty, you will receive a new or repaired equipment in return.

Warranty claims are invalid in case of damage resulting from:

- + misuse or improper handling
- + environmental influences (moisture, heat, electrical surge, dust, etc.)
- + failure to follow the current safety measures for the equipment
- + failure to follow the operating instructions
- + use of force (e.g. hitting, kicking, falling)
- + interventions which were not carried out by one of our authorized service centres
- + unauthorised repair attempts

Proof of Purchase and Serial Number

Please make sure that you are able to provide the appropriate receipt when claiming on your warranty. So that we can clearly identify the model of your equipment, and for the purposes of our quality control, you will need to give the serial number of your equipment, when contacting the service team. Where possible please have your serial number and your customer number ready when you call our service hotline. It will help us to deal with your request swiftly.

If you cannot find the serial number on your fitness equipment, our service team is at your disposal to offer further information.

Service outside of the Warranty Period

We are also happy to issue an individual cost estimate if there is a problem with your fitness equipment after the warranty has expired, or in cases which do not fall under the terms of the warranty, e.g. normal wear and tear. Please contact our customer service team to find a quick and cost-effective solution to your problem. In such a case you will be responsible for the delivery costs.

Communication

Many problems can be solved just by speaking to us as your specialist supplier. We know how important it is to you as a user of the fitness equipment to have problems solved quickly and simply, so you can enjoy working out with minimal interruption. For that reason, we also want to resolve your queries quickly and in a straightforward manner. Thus, please always keep your customer number and the serial number of the faulty equipment handy.

9 CONTACT

DE	DK	UK
TECHNIK	TEKNIK OG SERVICE	CUSTOMER SUPPORT
 +49 4621 4210-900 +49 4621 4210-698 technik@fitshop.de Öffnungszeiten entnehmen Sie unserer Homepage. 	 80 90 16 50 +49 4621 4210-945 info@fitshop.dk Åbningstider kan findes på hjemmesiden: https://stg.fit/statit7 	 00800 2020 2772 +494621 4210 944 info@fitshop.co.uk You can find the opening hours on our homepage: <u>https://stg.fit/statitc</u>
Q _→ 0800 20 20277	FR	BE
 (kostenlos) 04621 4210 - 0 info@fitshop.de Öffnungszeiten entnehmen Sie unserer Homepage: https://stg.fit/statita 	TECHNIQUE & SERVICE +33 (0) 189 530984 +49 4621 42 10 933 info@fitshop.fr Vous trouverez les heures d'ouverture sur notre site Internet: https://stg.fit/statit4 	 TECHNIQUE & SERVICE 02 732 46 77 +49 4621 4210 933 Info@fitshop.be Vous trouverez les heures d'ouverture sur notre site Internet: https://stg.fit/statit8
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 TECNOLOGÍA Y SERVICIOS 911 238 029 info@fitshop.es Consulta nuestro horario de apertura en la página web: https://stg.fit/statit5 	 TECHNISCHE DIENST & SERVICE ↔ +31 172 619961 iservice@fitshop.nl Oe openingstijden vindt u op onze homepage: https://stg.fit/statit3 	 TECHNICAL SUPPORT & SERVICE ↔ +49 4621 4210-944 is service-int@fitshop.de • You can find the opening hours on our homepage: https://stg.fit/statita
PL	AT	СН
 DZIAŁ TECHNICZNY I SERWIS 22 307 43 21 +49 4621 42 10-948 info@fitshop.pl Godziny otwarcia można znaleźć na stronie głównej: https://stg.fit/statit6 	TECHNIK & SERVICE ● 0800 20 20277 (Freecall) +49 4621 42 10-0 Info@fitshop.at ● Öffnungszeiten entnehmen Sie unserer Homepage: https://stg.fit/statitb 	TECHNIK & SERVICE Image: Colspan="2">© 0800 202 027 +49 4621 42 10-0 Image: Colspan="2">Info@fitshop.ch Image: Colspan="2">Offnungszeiten entnehmen Sie unserer Homepage: https://stg.fit/statit9

Please find a detailed overview including address and opening hours for all stores of the Sport-Tiedje Group in Germany and abroad on the following website:

www.sport-tiedje.com/en/stores

F434

WE LIVE FITNESS

WEBSHOP AND SOCIAL MEDIA

Fitshop is Europe's largest specialist store for home fitness equipment with currently over 70 stores and one of the world's most renowned online mail order companies for fitness equipment. Private customers order via the 25 web shops in the respective national language or have their desired equipment assembled on site. In addition, the company supplies fitness studios, hotels, sports clubs, companies and physio practices with professional equipment for endurance and strength training.

Fitshop offers a wide range of fitness equipment from renowned manufacturers, high-quality in-house developments and comprehensive services, such as a build-up service and sports scientific advice before and after the purchase. The company employs numerous sports scientists, fitness trainers and competitive athletes.

Visit us also on our social media platforms or our blog!



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